

SAFETY DATA SHEET

Version 4.7
Revision Date 09/23/2016
Print Date 09/27/2016

1. PRODUCT AND COMPANY IDENTIFICATION**1.1 Product identifiers**

Product name : Tungsten etchant

Product Number : 667498
Brand : Aldrich

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA

Telephone : +1 800-325-5832
Fax : +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone # : (314) 776-6555

2. HAZARDS IDENTIFICATION**2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Corrosive to metals (Category 1), H290
Skin corrosion (Category 1A), H314
Serious eye damage (Category 1), H318

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram



Signal word

Danger

Hazard statement(s)

H290 May be corrosive to metals.
H314 Causes severe skin burns and eye damage.
H318 Causes serious eye damage.

Precautionary statement(s)

P234 Keep only in original container.
P264 Wash skin thoroughly after handling.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for

P305 + P351 + P338 + P310	breathing. Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P363	Wash contaminated clothing before reuse.
P390	Absorb spillage to prevent material damage.
P405	Store locked up.
P406	Store in corrosive resistant stainless steel container with a resistant inner liner.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

Contact with acids liberates very toxic gas.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

Synonyms : Tungsten etch

Hazardous components

Component	Classification	Concentration
Tripotassium hexacyanoferrate		
CAS-No. 13746-66-2		>= 10 - < 20 %
EC-No. 237-323-3		
caustic potash		
CAS-No. 1310-58-3	Met. Corr. 1; Acute Tox. 4; Skin Corr. 1A; Eye Dam. 1; Aquatic Acute 3; H290, H302, H314, H318, H402	>= 5 - < 10 %
EC-No. 215-181-3		
Index-No. 019-002-00-8		
Registration number 01-2119487136-33-XXXX		

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Flush eyes with water as a precaution. Continue rinsing eyes during transport to hospital.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Dry powder

5.2 Special hazards arising from the substance or mixture

No data available

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

No data available

6. ACCIDENTAL RELEASE MEASURES**6.1 Personal precautions, protective equipment and emergency procedures**

Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Soak up with inert absorbent material and dispose of as hazardous waste. Do not flush with water. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE**7.1 Precautions for safe handling**

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Never allow product to get in contact with water during storage. Do not store near acids.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1 Control parameters****Components with workplace control parameters**

Component	CAS-No.	Value	Control parameters	Basis
Tripotassium hexacyanoferrate	13746-66-2	C	5.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Upper Respiratory Tract irritation Headache Nausea Thyroid effects Danger of cutaneous absorption varies		
		C	5.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Headache Nausea Thyroid effects Danger of cutaneous absorption varies		
		TWA	1.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Skin irritation		

		varies		
		C	4.700000 ppm 5.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		10 minute ceiling value		
		TWA	1.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	5 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		CAS number varies with compound Skin designation		
		C	5 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Headache Nausea Thyroid effects Danger of cutaneous absorption varies		
		TWA	1 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Skin irritation varies		
		C	4.7 ppm 5 mg/m3	USA. NIOSH Recommended Exposure Limits
		10 minute ceiling value		
		TWA	1 mg/m3	USA. NIOSH Recommended Exposure Limits
		PEL	1 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
caustic potash	1310-58-3	C	2.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Eye irritation Skin irritation		
		C	2 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Eye irritation Skin irritation		
		C	2.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		C	2 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection

Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Body Protection

Impervious clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES**9.1 Information on basic physical and chemical properties**

- | | |
|---|-------------------------|
| a) Appearance | Form: liquid |
| b) Odour | No data available |
| c) Odour Threshold | No data available |
| d) pH | No data available |
| e) Melting point/freezing point | No data available |
| f) Initial boiling point and boiling range | No data available |
| g) Flash point | No data available |
| h) Evaporation rate | No data available |
| i) Flammability (solid, gas) | No data available |
| j) Upper/lower flammability or explosive limits | No data available |
| k) Vapour pressure | No data available |
| l) Vapour density | No data available |
| m) Relative density | 1.220 g/cm ³ |
| n) Water solubility | No data available |
| o) Partition coefficient: n-octanol/water | No data available |
| p) Auto-ignition temperature | No data available |
| q) Decomposition temperature | No data available |
| r) Viscosity | No data available |
| s) Explosive properties | No data available |
| t) Oxidizing properties | No data available |

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

No data available

10.5 Incompatible materials

Water, Light metals, Alkali metals, Strong oxidizing agents, Metals, Cyanides, Ammonia, Strong acids, Organic materials, hydrochloric acid, Copper, reacts violently with:, vigorous reaction with:, Halogens, Nitro compounds, Magnesium, Azides, Contact with aluminum, tin and zinc liberates hydrogen gas. Contact with nitromethane and other similar nitro compounds causes formation of shock-sensitive salts.

10.6 Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Carbon oxides, Nitrogen oxides (NOx), Potassium oxides, Iron oxides

Other decomposition products - No data available

In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

No data available

Inhalation: No data available

Dermal: No data available

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

Additional Information

RTECS: Not available

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., spasm, inflammation and edema of the larynx, spasm, inflammation and edema of the bronchi, pneumonitis, pulmonary edema, burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea

12. ECOLOGICAL INFORMATION**12.1 Toxicity**

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods****Product**

Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION**DOT (US)**

UN number: 3266 Class: 8 Packing group: III
Proper shipping name: Corrosive liquid, basic, inorganic, n.o.s. (caustic potash, Tripotassium hexacyanoferrate)
Reportable Quantity (RQ):

Poison Inhalation Hazard: No

IMDG

UN number: 3266 Class: 8 Packing group: III EMS-No: F-A, S-B
Proper shipping name: CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Tripotassium hexacyanoferrate, caustic potash)

IATA

UN number: 3266 Class: 8 Packing group: III
Proper shipping name: Corrosive liquid, basic, inorganic, n.o.s. (Tripotassium hexacyanoferrate, caustic potash)

15. REGULATORY INFORMATION**SARA 302 Components**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

Acute Health Hazard

Massachusetts Right To Know Components

	CAS-No.	Revision Date
caustic potash	1310-58-3	2007-03-01

Pennsylvania Right To Know Components

	CAS-No.	Revision Date
Water	7732-18-5	
Tripotassium hexacyanoferrate	13746-66-2	1989-08-11
caustic potash	1310-58-3	2007-03-01

New Jersey Right To Know Components

	CAS-No.	Revision Date
Water	7732-18-5	
Tripotassium hexacyanoferrate	13746-66-2	1989-08-11
caustic potash	1310-58-3	2007-03-01

California Prop. 65 Components

	CAS-No.	Revision Date
WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.	13746-66-2	2013-07-26

Tripotassium hexacyanoferrate

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Acute Tox.	Acute toxicity
Aquatic Acute	Acute aquatic toxicity
Eye Dam.	Serious eye damage
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H402	Harmful to aquatic life.
Met. Corr.	Corrosive to metals
Skin Corr.	Skin corrosion

HMIS Rating

Health hazard:	3
Chronic Health Hazard:	
Flammability:	0
Physical Hazard	0

NFPA Rating

Health hazard:	3
Fire Hazard:	0
Reactivity Hazard:	0

Further information

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or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Preparation Information

Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

Version: 4.7

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Print Date: 09/27/2016