

Clariant AZ 111 XFS Photoresist

Clariant

Chemwatch Hazard Alert Code: 2

Chemwatch: 4943-95

Version No: 4.1.1.1

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 02/22/2013

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L.GHS.USA.EN

SECTION 1 IDENTIFICATION

Product Identifier

| | |
|-------------------------------|--|
| Product name | Clariant AZ 111 XFS Photoresist |
| Synonyms | 2-methoxy-1-methylethyl acetate |
| Proper shipping name | Flammable liquids, n.o.s. (contains propylene glycol monomethyl ether acetate, alpha-isomer) |
| Other means of identification | Not Available |

Recommended use of the chemical and restrictions on use

| | |
|--------------------------|---|
| Relevant identified uses | Use according to manufacturer's directions. |
|--------------------------|---|

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

| | |
|-------------------------|---|
| Registered company name | Clariant |
| Address | Acacia Place, 3/296-324 Ferntree Gully Road Notting Hill VIC 3168 Australia |
| Telephone | +61 3 8562 3300 |
| Fax | Not Available |
| Website | https://www.clariant.com/ |
| Email | maggie.melcher@clariant.com |

Emergency phone number

| | |
|-----------------------------------|---------------|
| Association / Organisation | Not Available |
| Emergency telephone numbers | Not Available |
| Other emergency telephone numbers | Not Available |

SECTION 2 HAZARD(S) IDENTIFICATION

Classification of the substance or mixture


NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

| | |
|----------------|---|
| Classification | Flammable Liquid Category 3, Eye Irritation Category 2B |
|----------------|---|

Label elements

| | |
|---------------------|---|
| Hazard pictogram(s) |  |
|---------------------|---|

| | |
|-------------|----------------|
| SIGNAL WORD | WARNING |
|-------------|----------------|

Hazard statement(s)

| | |
|------|------------------------------|
| H226 | Flammable liquid and vapour. |
| H320 | Causes eye irritation. |

Hazard(s) not otherwise specified

Not Applicable

Precautionary statement(s) Prevention

| | |
|------|---|
| P210 | Keep away from heat/sparks/open flames/hot surfaces. - No smoking. |
| P233 | Keep container tightly closed. |
| P240 | Ground/bond container and receiving equipment. |
| P241 | Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment. |
| P242 | Use only non-sparking tools. |
| P243 | Take precautionary measures against static discharge. |
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |

Precautionary statement(s) Response

| | |
|----------------|--|
| P370+P378 | In case of fire: Use alcohol resistant foam or normal protein foam for extinction. |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P337+P313 | If eye irritation persists: Get medical advice/attention. |
| P303+P361+P353 | IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. |

Precautionary statement(s) Storage

| | |
|-----------|--|
| P403+P235 | Store in a well-ventilated place. Keep cool. |
|-----------|--|

Precautionary statement(s) Disposal

| | |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|----------|-----------|--|
| | not spec | polymer resins, unspecified |
| | not spec | diazo compounds, unspecified |
| 108-65-6 | >70 | <u>propylene glycol monomethyl ether acetate, alpha-isomer</u> |
| | | no other ingredient information supplied |

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 FIRST-AID MEASURES**Description of first aid measures**

| | |
|---------------------|--|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor. |
| Ingestion | <ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay. |

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

- ▶ Water spray or fog.
- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ Carbon dioxide.

Do not use a water jet to fight fire.

Special hazards arising from the substrate or mixture

- | | |
|-----------------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

Special protective equipment and precautions for fire-fighters

| | |
|------------------------------|--|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ If safe, switch off electrical equipment until vapour fire hazard removed. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ Avoid spraying water onto liquid pools. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. |
| Fire/Explosion Hazard | <p>WARNING: In use may form flammable/ explosive vapour-air mixtures.</p> <ul style="list-style-type: none"> ▶ Liquid and vapour are flammable. ▶ Moderate fire hazard when exposed to heat or flame. ▶ Vapour forms an explosive mixture with air. ▶ Moderate explosion hazard when exposed to heat or flame. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include:</p> <ul style="list-style-type: none"> , carbon dioxide (CO₂) , nitrogen oxides (NO_x) , sulfur oxides (SO_x) , other pyrolysis products typical of burning organic material. |

SECTION 6 ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| | |
|---------------------|---|
| Minor Spills | <ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb small quantities with vermiculite or other absorbent material. ▶ Wipe up. ▶ Collect residues in a flammable waste container. |
| Major Spills | <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse / absorb vapour. ▶ Contain spill with sand, earth or vermiculite. ▶ Use only spark-free shovels and explosion proof equipment. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite. ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ If contamination of drains or waterways occurs, advise emergency services. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE**Precautions for safe handling**

- | | |
|----------------------|---|
| Safe handling | <ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of overexposure occurs. |
|----------------------|---|

Continued...

| | |
|--------------------------|--|
| | <ul style="list-style-type: none"> ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid generation of static electricity. ▶ DO NOT use plastic buckets. ▶ Earth all lines and equipment. ▶ Use spark-free tools when handling. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers in approved flammable liquid storage area. ▶ Store away from incompatible materials in a cool, dry, well-ventilated area. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ No smoking, naked lights, heat or ignition sources. ▶ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. ▶ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. ▶ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems. ▶ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors. ▶ Keep adsorbents for leaks and spills readily available. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. <p>In addition, for tank storages (where appropriate):</p> <ul style="list-style-type: none"> ▶ Store in grounded, properly designed and approved vessels and away from incompatible materials. ▶ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up. ▶ Storage tanks should be above ground and diked to hold entire contents. |

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|---|
| Suitable container | <ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic. |
| Storage incompatibility | <ul style="list-style-type: none"> ▶ Glycol ethers may form peroxides under certain conditions; the potential for peroxide formation is enhanced when these substances are used in processes such as distillation where they are concentrated or even evaporated to near-dryness or dryness; storage under a nitrogen atmosphere is recommended to minimise the possible formation of highly reactive peroxides ▶ Nitrogen blanketing is recommended if transported in containers at temperatures within 15 deg C of the flash-point and at or above the flash-point - large containers may first need to be purged and inerted with nitrogen prior to loading ▶ In the presence of strong bases or the salts of strong bases, at elevated temperatures, the potential exists for runaway reactions. ▶ Contact with aluminium should be avoided; release of hydrogen gas may result- glycol ethers will corrode scratched aluminium surfaces. ▶ May discolour in mild steel/ copper; lined containers, glass or stainless steel is preferred ▶ Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water . Investigation of the hazards associated with use of 2-butoxyethanol for alloy electropolishing showed that mixtures with 50-95% of acid at 20 deg C, or 40-90% at 75 C, were explosive and initiatable by sparks. Sparking caused mixtures with 40-50% of acid to become explosive, but 30% solutions appeared safe under static conditions of temperature and concentration. ▶ Avoid reaction with oxidising agents |

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

| Ingredient | Material name | TEEL-1 | TEEL-2 | TEEL-3 |
|---|--|---------------|---------------|---------------|
| propylene glycol monomethyl ether acetate, alpha-isomer | Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate) | Not Available | Not Available | Not Available |
| propylene glycol monomethyl ether acetate, alpha-isomer | Propylene glycol monomethyl ether acetate, beta-isomer; (2-Methoxypropyl-1-acetate) | Not Available | Not Available | Not Available |


| Ingredient | Original IDLH | Revised IDLH |
|------------|---------------|--------------|
| | | |

propylene glycol monomethyl ether acetate, alpha-isomer

Not Available

Not Available

MATERIAL DATA**Exposure controls**

| Appropriate engineering controls | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> | | | | | | | | | |
|---|--|---------------------------------|---|--|--|---|----------------------------------|--|---|----------------------------------|
| | <table border="1"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> </tbody> </table> | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | |
| | Type of Contaminant: | Air Speed: | | | | | | | | |
| | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | | | | | | | | |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | | | | | | | | | |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | | | | | | | | | |
| <p>Within each range the appropriate value depends on:</p> <table border="1"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
| Lower end of the range | Upper end of the range | | | | | | | | | |
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | | | | | | | | | |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | | | | | | | | | |
| 3: Intermittent, low production. | 3: High production, heavy use | | | | | | | | | |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only | | | | | | | | | |
| <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | | | | | | | | | | |
| Personal protection |  | | | | | | | | | |
| Eye and face protection | <ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] | | | | | | | | | |
| Skin protection | See Hand protection below | | | | | | | | | |
| Hands/feet protection | <ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber | | | | | | | | | |
| Body protection | See Other protection below | | | | | | | | | |
| Other protection | <ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower. | | | | | | | | | |
| Thermal hazards | Not Available | | | | | | | | | |

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

| Required minimum protection factor | Maximum gas/vapour concentration present in air p.p.m. (by volume) | Half-face Respirator | Full-Face Respirator |
|------------------------------------|--|----------------------|----------------------|
| up to 10 | 1000 | A-AUS / Class1 | - |
| up to 50 | 1000 | - | A-AUS / Class 1 |

Continued...

| | | | |
|-----------|-------|-----------|-----------|
| up to 50 | 5000 | Airline * | - |
| up to 100 | 5000 | - | A-2 |
| up to 100 | 10000 | - | A-3 |
| 100+ | | | Airline** |

* - Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

| | | | |
|---|--|--|----------------|
| Appearance | Yellow to red flammable liquid with an ester like odour; partly miscible in water. | | |
| Physical state | Liquid | Relative density (Water = 1) | 1.0 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Applicable | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | <25 @20 C |
| Initial boiling point and boiling range (°C) | >144 | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | 42 | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | Flammable. | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | 0.5 approx. @20 C | Gas group | Not Available |
| Solubility in water (g/L) | Partly miscible | pH as a solution (1%) | Not Applicable |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |

SECTION 10 STABILITY AND REACTIVITY

| | |
|---|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

| | |
|---------------------|---|
| Inhaled | Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. |
| Ingestion | Accidental ingestion of the material may be damaging to the health of the individual. Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. |
| Skin Contact | The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. |
| Eye | Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. |
| Chronic | Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Studies with some glycol ethers (principally the monoethylene glycols) and their esters indicate reproductive changes, testicular atrophy, infertility and kidney function changes. The metabolic acetic acid derivatives of glycol ethers (alkoxyacetic acids), not the ether itself, have been found to be the proximal reproductive toxin in animals. The potency of these metabolites decreases significantly as the chain length of the ether increases. Consequently glycol ethers with longer substituents (e.g diethylene glycols, triethylene glycols) have not generally been associated with reproductive effects. One of the most sensitive indicators of toxic effects observed from many of the glycol ethers is an increase in the erythrocytic osmotic fragility in rats Which produces haemolytic anaemia). This |

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appears to be related to the development of haemoglobinuria (blood in the urine) at higher exposure levels or as a result of chronic exposure. Glycol ethers based on propylene oxides, propylene glycol ethers, dipropylene glycol ethers and tripropylene glycol ethers are mainly available, commercially, as alpha-isomers (because of thermodynamic considerations); these are incapable of forming alkoxyacetic or alkoxypropionic acids as metabolites and therefore do not produce erythrocyte fragility unless contaminated by ethylene glycol ethers or to a significant degree by the beta-isomer. beta-Isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects).

| | | |
|---|--|-------------------|
| Clariant AZ 111 XFS Photoresist | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| propylene glycol monomethyl ether acetate, alpha-isomer | TOXICITY | IRRITATION |
| | dermal (rat) LD50: >2000 mg/kg ^[1] | Not Available |
| | Inhalation (rat) LC50: 6502.63555000942 mg/L/6h ^[2] | |
| | Oral (rat) LD50: >5000 mg/kg ^[1] | |

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

for propylene glycol ethers (PGEs):
 Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM).
 Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids. Longer chain length homologues in the ethylene series are not associated with the reproductive toxicity but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (thermodynamically favored during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast beta-isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects).
 This alpha isomer comprises greater than 95% of the isomeric mixture in the commercial product.
 Because the alpha isomer cannot form an alkoxypropionic acid, this is the most likely reason for the lack of toxicity shown by the PGEs as distinct from the lower molecular weight ethylene glycol ethers. More importantly, however, very extensive empirical test data show that this class of commercial-grade glycol ether presents a low toxicity hazard. PGEs, whether mono, di- or tripropylene glycol-based (and no matter what the alcohol group), show a very similar pattern of low to non-detectable toxicity of any type at doses or exposure levels greatly exceeding those showing pronounced effects from the ethylene series. One of the primary metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolised in the body.
 As a class, the propylene glycol ethers are rapidly absorbed and distributed throughout the body when introduced by inhalation or oral exposure. Dermal absorption is somewhat slower but subsequent distribution is rapid. Most excretion for PGEs is via the urine and expired air. A small portion is excreted in the faeces.
 As a group PGEs exhibits low acute toxicity by the oral, dermal, and inhalation routes. Rat oral LD50s range from >3,000 mg/kg (PnB) to >5,000 mg/kg (DPMA). Dermal LD50s are all > 2,000 mg/kg (PnB, & DPnB; where no deaths occurred), and ranging up to >15,000 mg/kg (TPM). Inhalation LC50 values were higher than 5,000 mg/m3 for DPMA (4-hour exposure), and TPM (1-hour exposure). For DPnB the 4-hour LC50 is >2,040 mg/m3. For PnB, the 4-hour LC50 was >651 ppm (>3,412 mg/m3), representing the highest practically attainable vapor level. No deaths occurred at these concentrations. PnB and TPM are moderately irritating to eyes while the remaining category members are only slightly irritating to nonirritating. PnB is moderately irritating to skin while the remaining category members are slightly to non-irritating
 None are skin sensitizers.
 In repeated dose studies ranging in duration from 2 to 13 weeks, few adverse effects were found even at high exposure levels and effects that did occur were mild in nature. By the oral route of administration, NOAELs of 350 mg/kg-d (PnB – 13 wk) and 450 mg/kg-d (DPnB – 13 wk) were observed for liver and kidney weight increases (without accompanying histopathology). LOAELs for these two chemicals were 1000 mg/kg-d (highest dose tested).
 Dermal repeated-dose toxicity tests have been performed for many PGEs. For PnB, no effects were seen in a 13-wk study at doses as high as 1,000 mg/kg-d. A dose of 273 mg/kg-d constituted a LOAEL (increased organ weights without histopathology) in a 13-week dermal study for DPnB. For TPM, increased kidney weights (no histopathology) and transiently decreased body weights were found at a dose of 2,895 mg/kg-d in a 90-day study in rabbits. By inhalation, no effects were observed in 2-week studies in rats at the highest tested concentrations of 3244 mg/m3 (600 ppm) for PnB and 2,010 mg/m3 (260 ppm) for DPnB. TPM caused increased liver weights without histopathology by inhalation in a 2-week study at a LOAEL of 360 mg/m3 (43 ppm). In this study, the highest tested TPM concentration, 1010 mg/m3 (120 ppm), also caused increased liver weights without accompanying histopathology. Although no repeated-dose studies are available for the oral route for TPM, or for any route for DPMA, it is anticipated that these chemicals would behave similarly to other category members.
 One and two-generation reproductive toxicity testing has been conducted in mice, rats, and rabbits via the oral or inhalation routes of exposure on PM and PMA. In an inhalation rat study using PM, the NOAEL for parental toxicity is 300 ppm (1106 mg/m3) with decreases in body and organ weights occurring at the LOAEL of 1000 ppm (3686 mg/m3). For offspring toxicity the NOAEL is 1000 ppm (3686 mg/m3), with decreased body weights occurring at 3000 ppm (11058 mg/m3). For PMA, the NOAEL for parental and offspring toxicity is 1000 mg/kg/d. in a two generation gavage study in rats. No adverse effects were found on reproductive organs, fertility rates, or other indices commonly monitored in such studies. In addition, there is no evidence from histopathological data from repeated-dose studies for the category members that would indicate that these chemicals would pose a reproductive hazard to human health.
 In developmental toxicity studies many PGEs have been tested by various routes of exposure and in various species at significant exposure levels and show no frank developmental effects. Due to the rapid hydrolysis of DPMA to DPM, DPMA would not be expected to show teratogenic effects. At high doses where maternal toxicity occurs (e.g., significant body weight loss), an increased incidence of some anomalies such as delayed skeletal ossification or increased 13th ribs, have been reported. Commercially available PGEs showed no teratogenicity.
 The weight of the evidence indicates that propylene glycol ethers are not likely to be genotoxic. *In vitro*, negative results have been seen in a number of assays for PnB, DPnB, DPMA and TPM. Positive results were only seen in 3 out of 5 chromosome aberration assays in mammalian cells with DPnB. However, negative results were seen in a mouse micronucleus assay with DPnB and PM. Thus, there is no evidence to suggest these PGEs would be genotoxic *in vivo*. In a 2-year bioassay on PM, there were no statistically significant increases in tumors in rats and mice.
 A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects.
 The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.]

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| | | | |
|---------------------------|---|-----------------|---|
| Acute Toxicity | ☒ | Carcinogenicity | ☒ |
| Skin Irritation/Corrosion | ☒ | Reproductivity | ☒ |

| | | | |
|-----------------------------------|---|--------------------------|---|
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ⊘ |
| Respiratory or Skin sensitisation | ⊘ | STOT - Repeated Exposure | ⊘ |
| Mutagenicity | ⊘ | Aspiration Hazard | ⊘ |

Legend: ✗ – Data available but does not fill the criteria for classification
 ✓ – Data available to make classification
 ⊘ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

| Clariant AZ 111 XFS Photoresist | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
|---------------------------------|---------------|--------------------|---------------|---------------|---------------|
| | Not Available | Not Available | Not Available | Not Available | Not Available |

| propylene glycol monomethyl ether acetate, alpha-isomer | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
|---|----------|--------------------|-----------|----------|--------|
| | LC50 | 96 | Fish | =100mg/L | 1 |
| | EC50 | 48 | Crustacea | =408mg/L | 1 |
| | EC0 | 24 | Crustacea | =500mg/L | 1 |
| | NOEC | 336 | Fish | 47.5mg/L | 2 |

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|---|-------------------------|------------------|
| propylene glycol monomethyl ether acetate, alpha-isomer | LOW | LOW |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|---|---------------------|
| propylene glycol monomethyl ether acetate, alpha-isomer | LOW (LogKOW = 0.56) |

Mobility in soil

| Ingredient | Mobility |
|---|--------------------|
| propylene glycol monomethyl ether acetate, alpha-isomer | HIGH (KOC = 1.838) |


SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

| Product / Packaging disposal | Disposal Instructions |
|------------------------------|--|
| | <ul style="list-style-type: none"> Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: <ul style="list-style-type: none"> If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. |

SECTION 14 TRANSPORT INFORMATION

Labels Required

| | |
|------------------|---|
| |  |
| Marine Pollutant | NO |

Land transport (DOT)

| | |
|-------------------------|--|
| UN number | 1993 |
| UN proper shipping name | Flammable liquids, n.o.s. (contains propylene glycol monomethyl ether acetate, alpha-isomer) |

| | | |
|-------------------------------------|--------------------|-----------------------------|
| Transport hazard class(es) | Class | 3 |
| | Subrisk | Not Applicable |
| Packing group | III | |
| Environmental hazard | Not Applicable | |
| Special precautions for user | Hazard Label | 3 |
| | Special provisions | B1, B52, IB3, T4, TP1, TP29 |

Air transport (ICAO-IATA / DGR)

| | | |
|-------------------------------------|---|----------------|
| UN number | 1993 | |
| UN proper shipping name | Flammable liquid, n.o.s. * (contains propylene glycol monomethyl ether acetate, alpha-isomer) | |
| Transport hazard class(es) | ICAO/IATA Class | 3 |
| | ICAO / IATA Subrisk | Not Applicable |
| | ERG Code | 3L |
| Packing group | III | |
| Environmental hazard | Not Applicable | |
| Special precautions for user | Special provisions | A3 |
| | Cargo Only Packing Instructions | 366 |
| | Cargo Only Maximum Qty / Pack | 220 L |
| | Passenger and Cargo Packing Instructions | 355 |
| | Passenger and Cargo Maximum Qty / Pack | 60 L |
| | Passenger and Cargo Limited Quantity Packing Instructions | Y344 |
| | Passenger and Cargo Limited Maximum Qty / Pack | 10 L |

Sea transport (IMDG-Code / GGVSee)

| | | |
|-------------------------------------|---|----------------|
| UN number | 1993 | |
| UN proper shipping name | FLAMMABLE LIQUID, N.O.S. (contains propylene glycol monomethyl ether acetate, alpha-isomer) | |
| Transport hazard class(es) | IMDG Class | 3 |
| | IMDG Subrisk | Not Applicable |
| Packing group | III | |
| Environmental hazard | Not Applicable | |
| Special precautions for user | EMS Number | F-E , S-E |
| | Special provisions | 223 274 955 |
| | Limited Quantities | 5 L |

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture****PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER(108-65-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

| | |
|---|---|
| US - California OEHHA/ARB - Acute Reference Exposure Levels and Target Organs (RELS) | US AIHA Workplace Environmental Exposure Levels (WEELs) |
| US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs) | US Clean Air Act - Hazardous Air Pollutants |
| US - California Permissible Exposure Limits for Chemical Contaminants | US EPCRA Section 313 Chemical List |
| US - Pennsylvania - Hazardous Substance List | US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory |

Federal Regulations**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SECTION 311/312 HAZARD CATEGORIES**

| | |
|---------------------------------|-----|
| Immediate (acute) health hazard | Yes |
| Delayed (chronic) health hazard | No |
| Fire hazard | Yes |
| Pressure hazard | No |
| Reactivity hazard | No |

US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)

Continued...

None Reported

State Regulations**US. CALIFORNIA PROPOSITION 65**

None Reported

| National Inventory | Status |
|-------------------------------|--|
| Australia - AICS | Y |
| Canada - DSL | Y |
| Canada - NDSL | N (propylene glycol monomethyl ether acetate, alpha-isomer) |
| China - IECSC | Y |
| Europe - EINEC / ELINCS / NLP | Y |
| Japan - ENCS | Y |
| Korea - KECI | Y |
| New Zealand - NZIoC | Y |
| Philippines - PICCS | Y |
| USA - TSCA | Y |
| Legend: | Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

SECTION 16 OTHER INFORMATION**Other information****Ingredients with multiple cas numbers**

| Name | CAS No |
|---|-----------------------------------|
| propylene glycol monomethyl ether acetate, alpha-isomer | 108-65-6, 84540-57-8, 142300-82-1 |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
 PC—STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit,
 IDLH: Immediately Dangerous to Life or Health Concentrations
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index

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